

		7460 co	<u>\$</u> 5
DART AEROSPACE LTD	Work Order:	24660	Ĩ
Description Description		D3140-5-7	2
Description: Door Kit Doubler kit	Part Number:	_D3140-05/-07	
Dura D2442 Day 7			
Dwg: D3140 Rev. & C.	Qty:		
F 04.11.29		Page 1 of 1	

Step	Location	Procedure	Ву	Date	Qty
1	ĎС	Issue Traveller \$ 05.03.23 DWG NOT REDD	M	05.10.25	
2	PK	Pick: \$ 7 MSZOYZ6AD3-Y \$ 7 8 7 Qty Part Number Description Batch 1 D3140-89 Doubler Assy \$ 18469 2 D3140-101 Doubler \$ 18469 1 D3140-241 Doubler \$ 18470 2 D3140-301- Doubler \$ 25735 2 D3140-67 Doubler \$ 25730 1 D3140-87 Doubler \$ 25730 3 D3140-91 Doubler \$ 25731 1 D3140-95 Doubler \$ 17324 1 D3140-99 Doubler \$ 17324 1 D3140-99 Doubler \$ 17324 1 D3140-85 T5845	U	00.02.20	
3	QC4	Inspect 100% Kit for Completeness	CL	06/02/20	1
4	PK	Identify and pack for shipping as per PPP D3140-05/-07	CL	06/03/20	(
5	AC	Cost / part		(Yew3v)	
6	DC	Close W/O Inspect Level 21	19	(x.k)2/2/	,

Rev	Date	Change	Revised By	Approved
_ A	02.08.09	New issue	K.J	. 1
В	02.11.13	Removed D3140-65/-81/-83; Added D3140-301	KJ R	
				



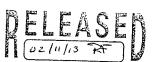


2465 doss

DART AEROCRAGE LER		
DART AEROSPACE LTD	Work Order:	24659
Description: Door Kit Doubler kit		D3/40-5-7
	Part Number:	_D3140-05/-07
Dug: D2140 D.		
Dwg: D3140 Rev. BC	Qty:	7
L. Carrier J.		Page 1 of 1

Step	Location	Procedure				
1	DC	Issue Traveller 35.03.23	_ ₽ y	Date	Qty	
<u> </u>	·	DWG NOT REED	De	105 10 00	1	
3	PK QC4	Pick of MS 20426 AD3-4 Description Batch 1 D3140-89 Doubler Assy 25743-24 2 D3140-101 Doubler Assy 25743-24 1 D3140-241 Doubler B18469 2 D3140-301 Doubler B18470 2 D3140-301 Doubler B25734 2 D3140-67 Doubler NIA 1 D3140-87 Doubler B25730 3 D3140-91 Doubler B25730 3 D3140-95 Doubler B25730 1 D3140-97 Doubler B17324 1 D3140-99 Doubler B17324 1 D3140-99 Doubler B17324	TO U	05.10,25		
		Inspect 100% Kit for Completeness	79			
4	PK	Identify and pack for shipping as per PPP D3140-05/-07	14	06/02/20/	<u>′</u>	
5	AC		LX E	14/02/20		
6		Cost / part Close W/O Inspect Level 21	\sim	06103120 1		
			12	CY-102/21	1	

Rev	Date	Change		·
Α	02.08.09	New issue	Revised By	Approved
В		Removed D3140-65/-81/-83; Added D3140-301	KJ	M
		50170-001	KJ R	



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DART AEROSPACE LTD	Work Order:	21374
		75/3/45555-1
Description: Door-Kit- Doubler k.t	Part Number:	-D3140(05)-07
14 03 01.27		
Dwg: D3140 Rev. B2	Qty:	
04.08.23 Chal		Page 1 of 1
071		

Step	Location	Procedure	Ву	Date	Qty
1	DC	Issue Traveller	d()	04,08.20	1
2	PK	Pick: Oty Part Number Description Batch 1 D3140-09 Doubler Assy 2 D3140-101 Doubler 1 D3140-241 Doubler 2 D3140-301 Doubler 2 D3140-67 Doubler 1 D3140-87 Doubler 1 D3140-91 Doubler 3 D3140-95 Doubler 1 D3140-97 Doubler 1 D3140-99 Doubler			
3	QC4	Inspect 100% Kit for Completeness		N/A	
4	PK	Identify and pack for shipping as per PPP D3140-05/-07		i	
5	AC	Cost / part	541	65-53-0/	
6	DC	Close W/O Inspect Level 21			

Rev	Date	Change	Revised By	Approved
А	02.08.09	New issue	KJ	AA:
В	02.11.13	Removed D3140-65/-81/-83; Added D3140-301	KJ RF	

